

TECHNICAL INFORMATION



PEGAFORTE ADHESIVO INDUSTRIAL 23127

525-23127-000

DESCRIPTION

Industrial Adhesive 23127 it's specially developed to adhere waterproofed corrugated paper. Its formula has regulated viscosity, fast drying and reduced odor. Evaporates slower, reduces skin formation and is less aggressive with foam rollers, allowing for a smoother application.

USE

Specially recommended for packing, cardboard and corrugated paper industries.

Product line Professional/industrial Line

CHARACTERISTICS

ASSESSMENT

Finish

Milky liquid

PHYSICAL PROPERTY

DATA

Volume Solids (%)	28 - 30
Weight solids (%)	30 - 34
Weight per Gallon (kg/Gl)	3,90 - 4,10
Brookfield Viscosity RFV (cPs)	1,200 - 1,600
Density (kg / l)	1,03 - 1,08
pH	2 - 5

PRESENTATION

AVAILABLE PRESENTATIONS

These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over the conditions, tools, the skills of the applicator, or over the selection, preparation or compatibility of the products used; therefore can only guarantee this product's quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission or inaccuracy in it.

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5 Gallon plastic bucket (18.925 lt)

PRODUCT PREPARATION

COMPONENT	MIXING RATIO	MIXING INSTRUCTIONS
Product: 525-23127-000 – PEGAFORTE ADHESIVO INDUSTRIAL 23127	100 %	Ready to use. Do not dilute.:

PRODUCT APPLICATION

IT CAN BE APPLIED WITH



Brush



Injection equipment

Roller

Drying times

Reach its maximum adhesion strength in 1 to 3 minutes.

Drying time with injection equipment: 10 seconds, maximum.

When applied with a roller, exerting pressure on applied pieces, drying time is from 15 to 25 seconds, depending on ambient and application conditions

In low temperatures or high humidity environment, you can get longer drying times.

Application Instructions

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Bond firmly glued parts in final position and let dry.

OBSERVATIONS

- Manage your inventory, use first those containers with earlier expiration date, as indicated by its label.
- Store the product in its closed, sealed original container between 20°C and 30°C in a dry and ventilated place, far from sunlight, out of the reach of children.
- After expiration date, there is no guarantee that the product will retain its properties.
- In low temperatures or high humidity environment, you can get longer drying times.
- Changes in environmental conditions can significantly affect open time and drying characteristics.
- If adhesive remains static for a long time, stir it before use.
- If you need more information, one of our technicians will assist you.
Call 800-SUR-2000 or email us at customerservice@gruposur.com

HEALTH

- For a safe use of this product ask for its safety data sheet (MSDS).
- If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.
- The applicator must use the appropriate Personal Protective Equipment, which is detailed in the MSDS of this product

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