

MASILLA NITRO UNIPAR

509-17500-720

DESCRIPTION



Single-part automotive putty based on nitrocellulose resins, used for filling in the refinishing industry, to cover-up small imperfections existing in lacquer-type primers. Easy application product that dries in open air.



Available Colors

Grey



Containers

50 ml metallic tube
¼ gallon
1 gallon

SURFACE PREPARATION



Before application, surface must be free of dust, grease, oil, waxes, or any other contaminants that can affect product adherence



SUBSTRATE

FIRST CLEANING

SANDING

**AFTER
CLEANING**

**ADHERENCE
ENHANCER**



Steel

N/A

N/A

N/A

N/A



Aluminum

N/A

N/A

N/A

N/A

Galvanized Steel

N/A

N/A

N/A

N/A

OEM Finish

N/A

N/A

N/A

N/A

Replacement Part

N/A

N/A

N/A

N/A

Paintable Plastic

N/A

N/A

N/A

N/A

COMPONENTS AND MIXING RATIOS



Ready to use/ Do not require Mixing



MIXING RATIO

HARDENER

DILUENT

Product

Listo para
uso

N/A

N/A



Hardener

N/A

Mix ratio

N/A

Application Viscosity

N/A

APPLICATION EQUIPMENT



Mix and apply this product with a plastic or metal putty knife, clean and in good condition.

PRODUCT APPLICATION



These technical data were calculated under controlled laboratory conditions, but SUR QUIMICA has no control over conditions, tools, applicator skills, selection, preparation, or compatibility of products used; therefore, can only guarantee this product quality, its features and qualities' suitability, but is not responsible for the results obtained in conditions impossible to check once the job has been done. SUR QUIMICA has made reasonable efforts to ensure the accuracy of the information provided here, but assumes no responsibility for any error, omission, or inaccuracy in it. If there is any inconsistency between different language issues of this document, Spanish version will prevail.

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Number of coats	Time Between Coats	Dry Film Thickness
1 - 2	10 min	



Drying Times



Drying

TIME

FORCED DRYING

TIME



Dust dry

10 minutes

60°C Oven

Touch Dry

1 hour

Medium wave infrared

Dry-to-sand

18 - 24 hours

Short wave infrared

Before the next product

Dry to retouch

Drying times mentioned are under optimal conditions (between 20 - 28°C temperature and 50 - 80% relative humidity). These times depend on temperature, humidity, paint film thickness and thinning.

SANDING



SANDING METHOD

GRIT

FEP A GRIT

Wet sand by hand

320 - 400



Dry sand by hand

320 - 400

NOTICE

Being a putty, thinning is not recommended.

If necessary to lower its viscosity to apply it, use Thinner 510-00480-900.

This product was not designed to be applied on plastic.

STORAGE, HEALTH AND SAFETY



Keep this product stored in its original container and with the proper label, for a short period, in dry environment, between 50°F and 95°F.



Read and understand all safety instructions on label.



Never add other components than those indicated on this sheet. Doing so may affect its performance and voids all warranties.

This a professional/industrial product and it should be applied by properly trained personnel, wearing appropriate Personal Protection Equipment (PPE), as described in its Safety data Sheet (MSDS), available at <http://www.gruposur.com>

Dispose of waste in accordance with local laws and regulations.

If you need to dispose of empty containers of our products in Costa Rica, contact your SUR Color paint store or our industrial compound in La Uruca, San Jose.

If you need more information, check our website <https://www.gruposur.com/asistencia/>

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